

Work Order ID 68327

Monday, April 11, 2011 2:56:01 PM

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Item ID: D412-758-015

Accept

Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 4/11/2011 Start Qty: 3.00

Required Date: 4/18/2011 Req'd Qty: 3.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 11-04-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D412-758

C

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP412-758-015 CHG001

11 04 14 (3)

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

11 04 14 (3)

115

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

11 04 14 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-758-015

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Setup Start

Revision ID:

Stop

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

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Cust Item ID:

Required Date: 4/18/2011 Req'd Qty: 3.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  Packaging	Packaging	0.00				11/4/1480			34
Packaging	Memo Identify and pack for shipping as per PPP D412-758-015 Location: <u>3/A</u> PPP Rev: <u>A</u>	0.00							
130  QC	QC21- Final Inspection - Work Order Release	0.00						11/4/1598	
Quality Control	Memo	0.00							

44-04614

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Picklist Print

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Work Order ID: 68327

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 4/11/2011

Required Date: 4/18/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3531-041

Manufactured

No

110

Each

8.0000

1

3

Bracket Assembly

Location

Loc Qty

Loc Code

ST228

8

65812

8

110

f

397.7800

1.05

3.315789

D2464

Manufactured

No

3/4 Seal

Location

Loc Qty

Loc Code

ST404

397.78

61878

397.78

cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***

D3525-1

Manufactured

No

110

Each

2.0000

1

3

Placard

Location

Loc Qty

Loc Code

ST064

2

65813

2

110

Each

96.0000

4

12

D3645-1

Manufactured

No

Washer

Location

Loc Qty

Loc Code

st073

96

35025

96

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Parent Item: D412-758-015

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Start Date: 4/11/2011

Required Date: 4/18/2011

Start Qty: 3.00

Required Qty: 3.00

AN525-10R7

Purchased

No

110

Each

367.0000

7

21

Screw

Location

Loc Qty

Loc Code

ST325

367

115016

67

115371

200

116737

100

AN960JD6

NAS1149DN632J

Purchased

No

110

Each

175.0000

4

12

Washer

Location

Loc Qty

Loc Code

ST347

175

104537

175

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

7

21

Washer

MS21042L06

Purchased

No

110

Each

27.0000

4

12

Nut

Location

Loc Qty

Loc Code

ST300

27

116549

27

MS24693-S29

Purchased

No

110

Each

168.0000

4

12

Screw

Location

Loc Qty

Loc Code

ST288

168

102147

2

103915

166

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Required Date: 4/18/2011

Start Qty: 3.00

Required Qty: 3.00

RAM-B-201U-A

Purchased

No

110

Each

18.0000

2



Socket Arm, 1.75"



6
11/4/11

Location

Loc Qty

Loc Code

ST382

10

117012

10

ST396

8

115296

8

6

RAM-B-202U

Purchased

No

110

Each

18.0000

2



Round Plate Mount, Single 1" Ball



6
11/4/11

Location

Loc Qty

Loc Code

ST382

10

117012

10

ST396

8

115296

8

6

RAM-B-217U

Purchased

No

110

Each

8.0000

1



Round Plate Mount, Dual 1" Ball



3
11/4/11 (32)

Location

Loc Qty

Loc Code

ST382

2

117012

2

ST396

6

115296

6

1

2

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 4/11/2011

Required Date: 4/18/2011

Start Qty: 3.00

Required Qty: 3.00

MS21042L3

Purchased

No

110

Each

1,927.000

3

9



Nut



11/4/11

Location

Loc Qty

Loc Code

ST300

1927

~~116391~~

353

116540

800

116549

774

9

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Shop Packet Print

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